

**Title: Fiber Optic TOAD (Time Of Arrival Diagnostic) shock  
break out validation using PDV.**



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# I was asked to developing a new type Fiber Optical **TOAD** (**T**ime **O**f **A**rrival **D**iagnostics).

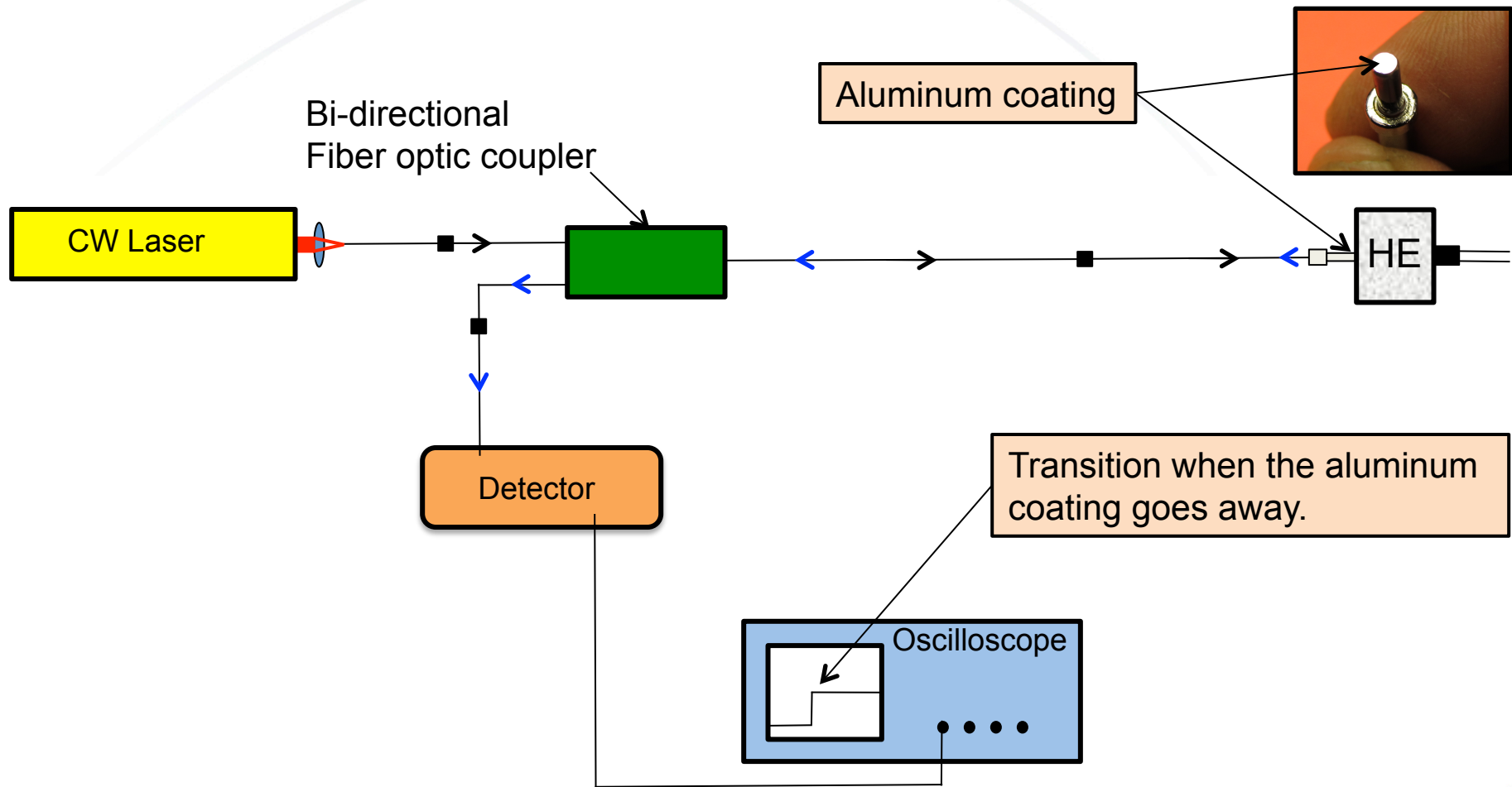
## *List of requirements.*

- Made with off the shelf components.
- Eye safe.
- The Fiber Optical TOAD probe, needs to be low cost and have high precision.
- The Fiber Optic TOAD needs to measure the detonation wave arrival time on explosive experiments.
- Validate that Fiber Optic TOAD arrival time is correct, with a second diagnostic.(PDV)
- Easy to field.

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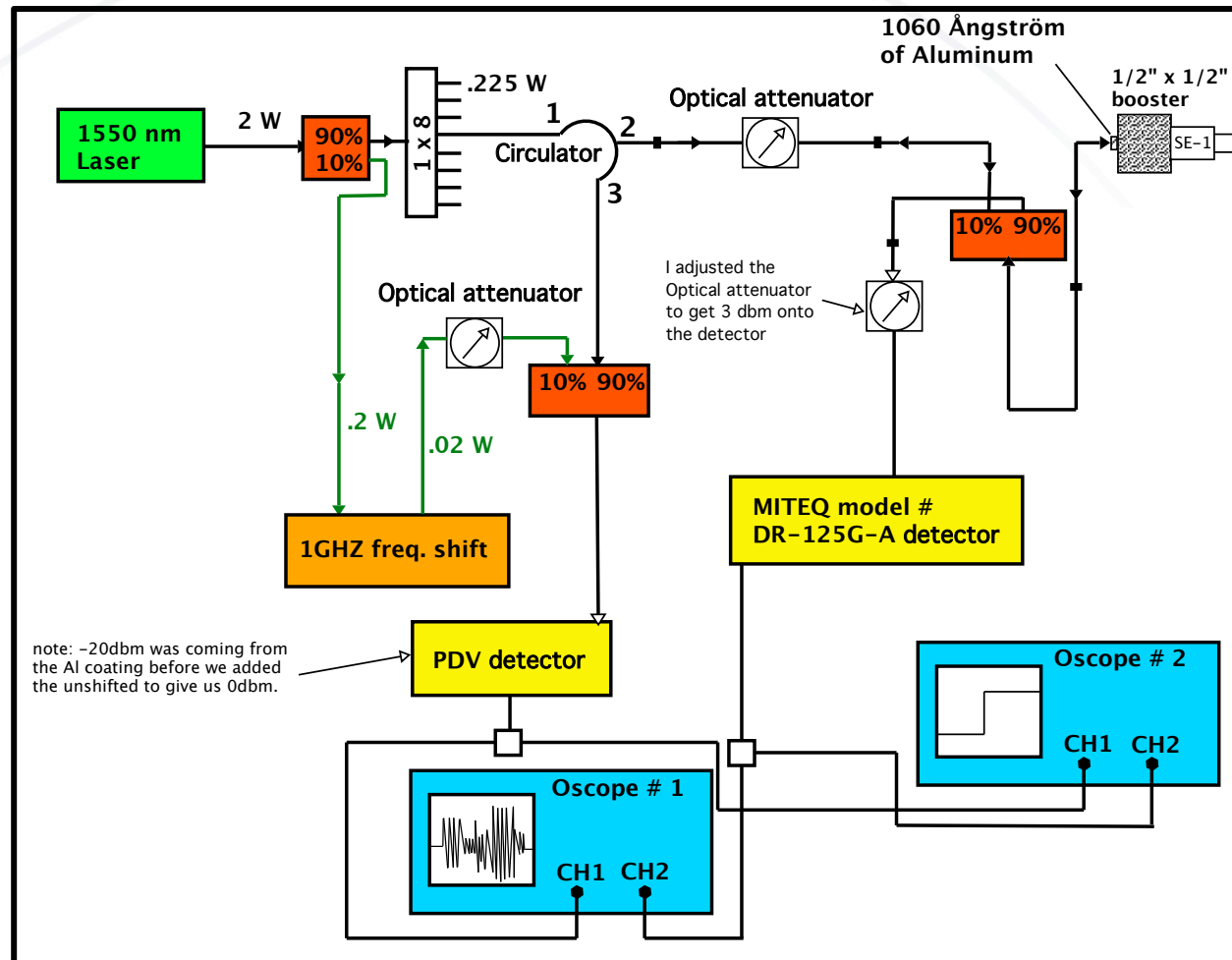
Slide 2

# Description of the Fiber Optic TOAD.



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# Experimental set up to test and validate the Fiber Optic TOAD measurement.

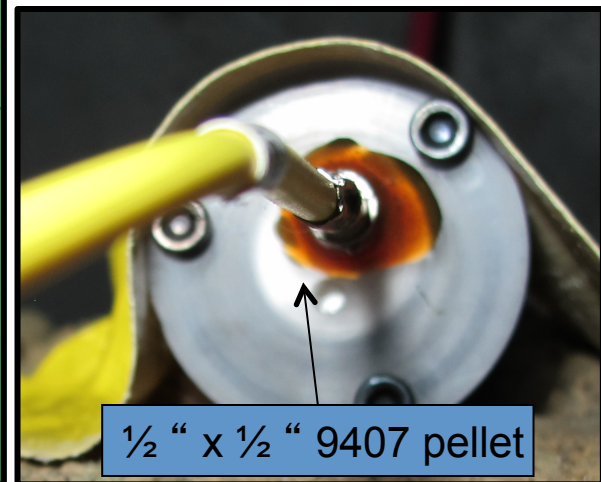
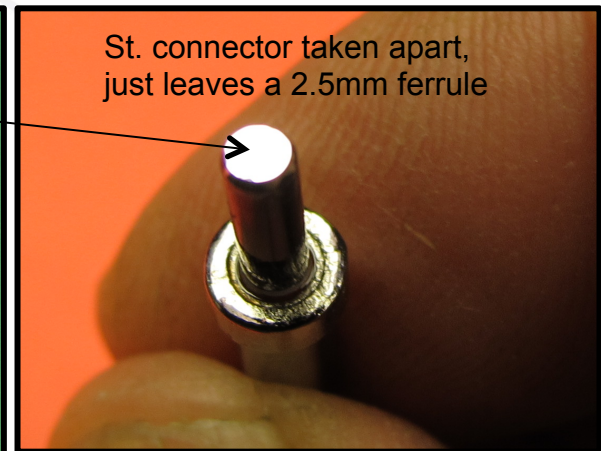
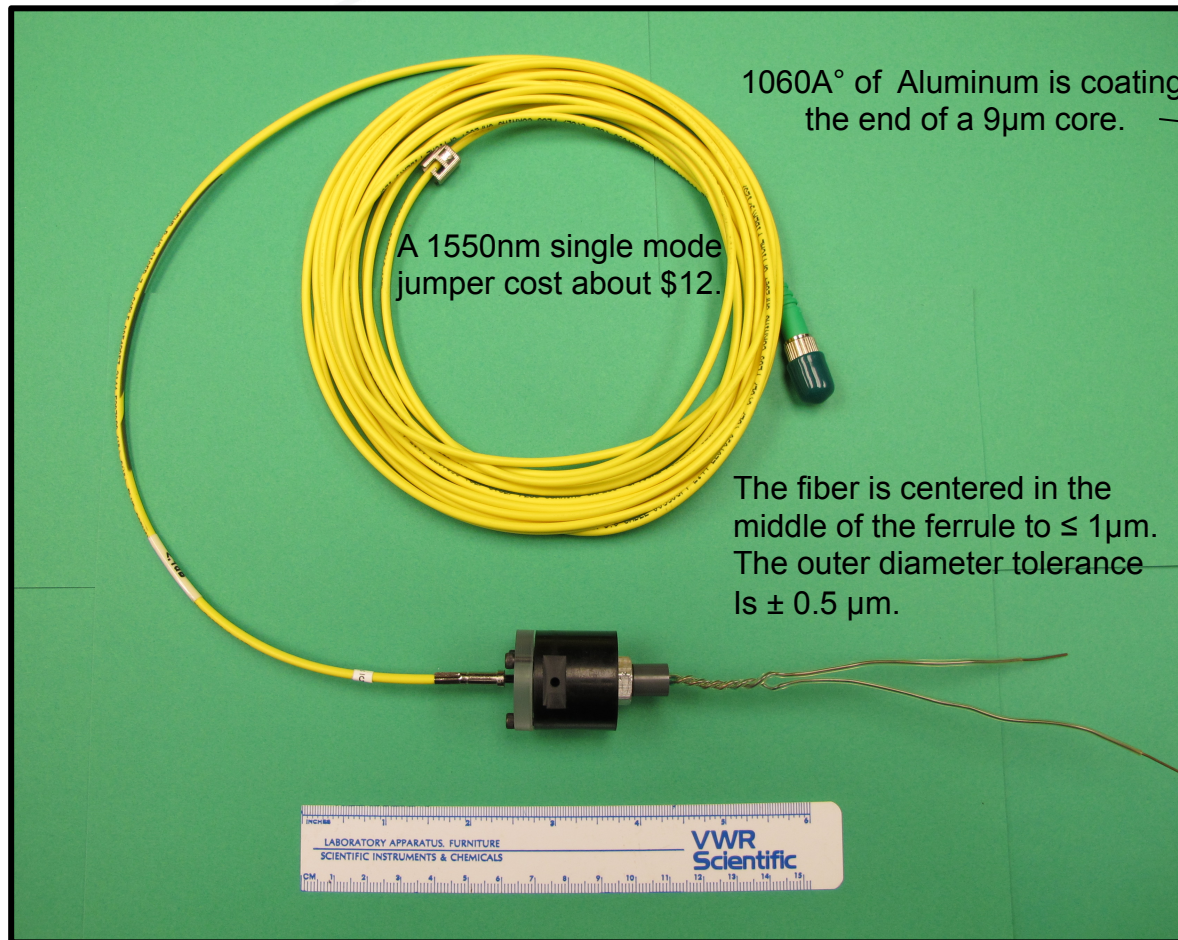


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Slide 4



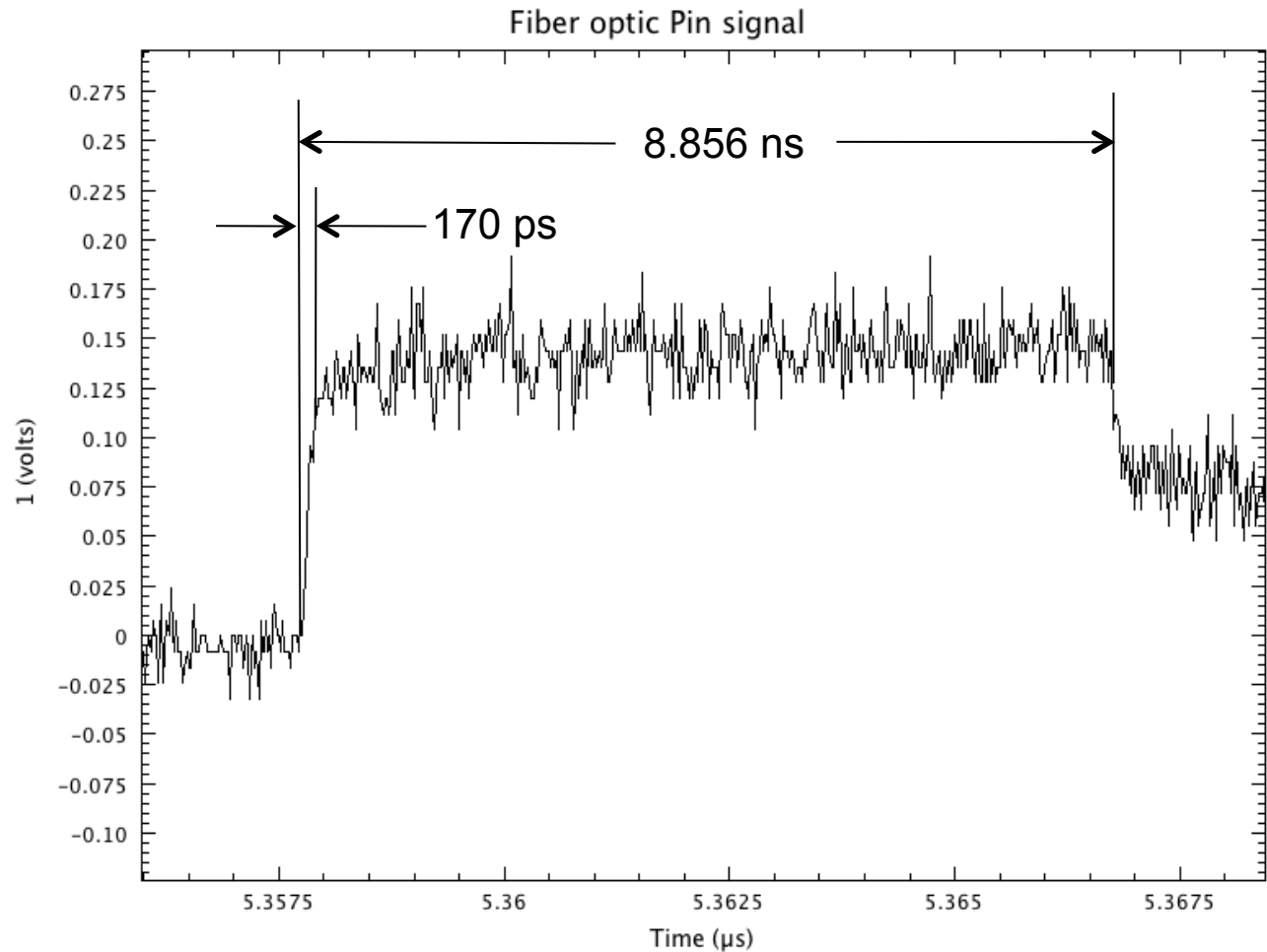
# Experimental package for bare HE shot and fiber optic TOAD probe.



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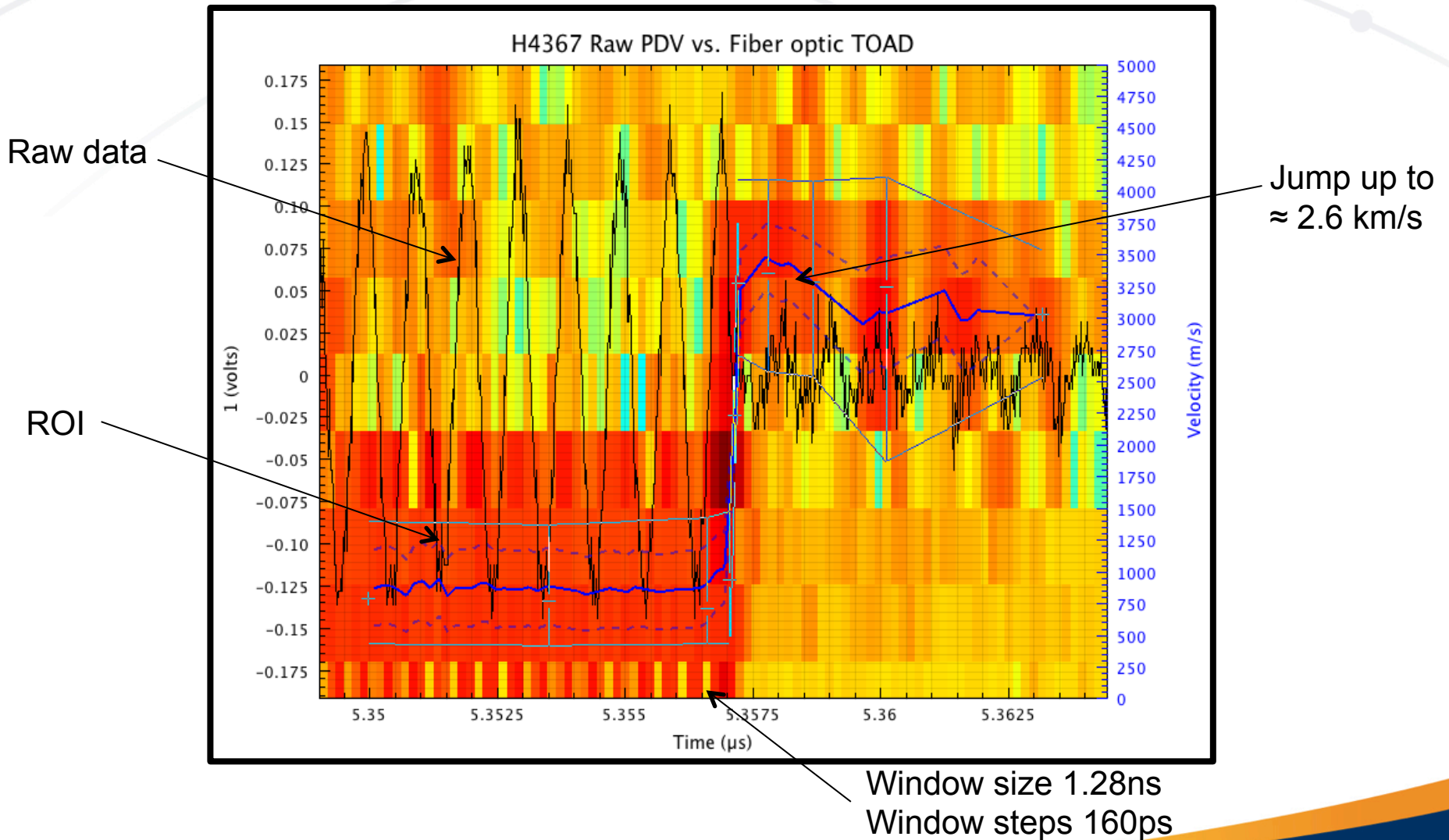
# Fiber Optic TOAD Data, bare HE shot.

Note:  
A 12.5GHz detector can see a 80 ps event, the oscilloscope was set to 50Gs/s so the scope was taking a sample every 20 ps.



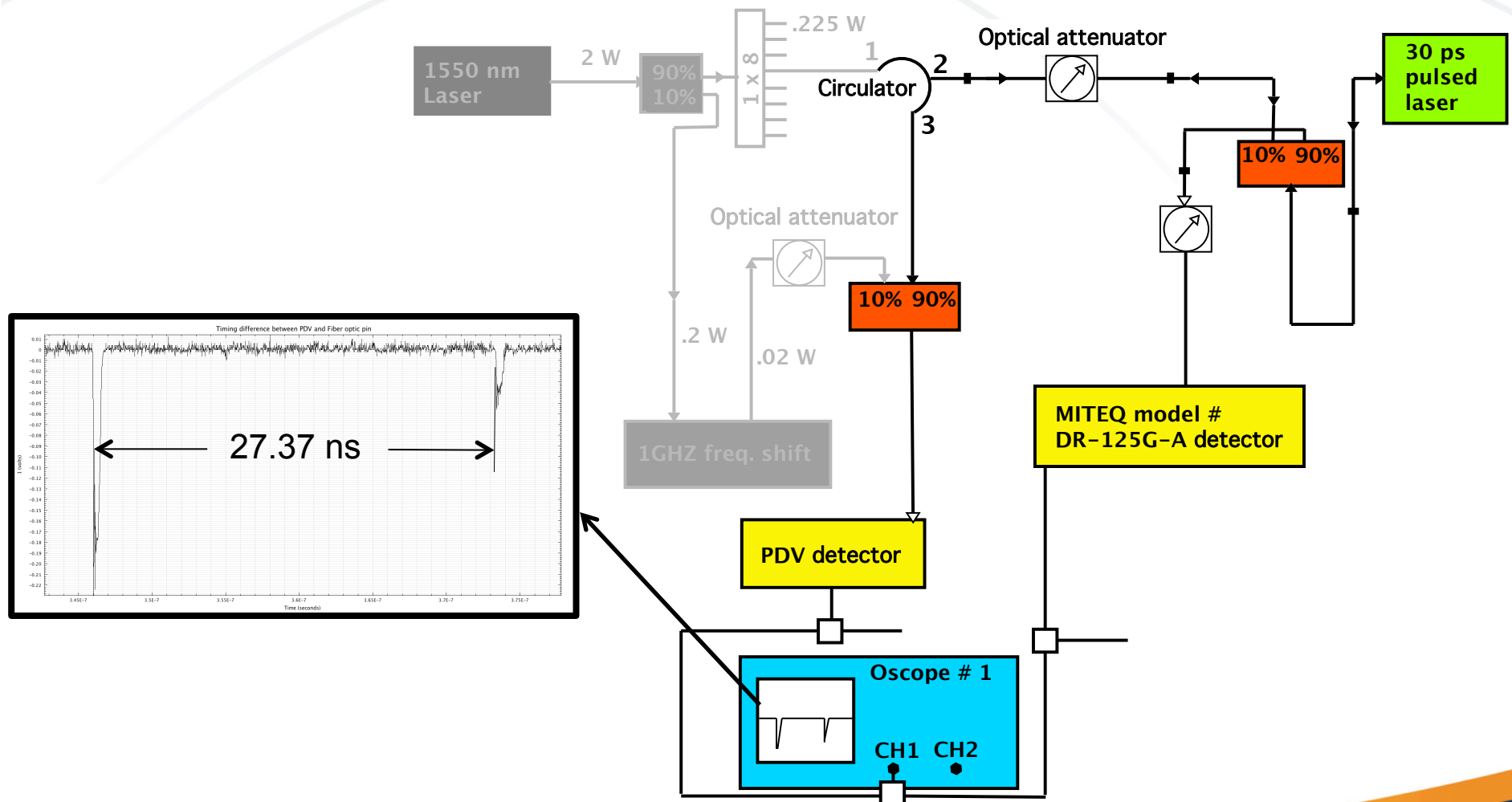
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# PDV data bare HE shot



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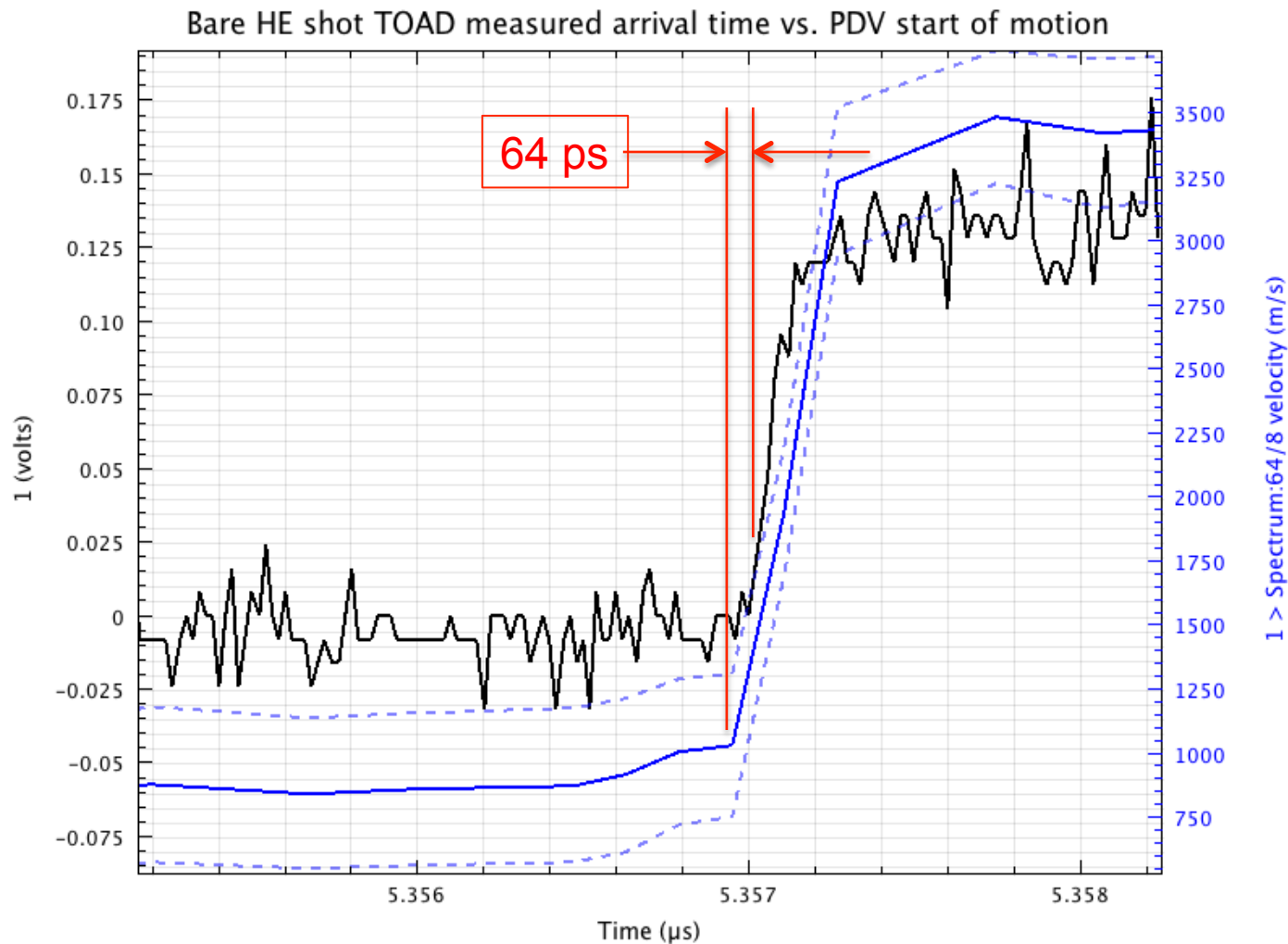
# Timing correction between the Fiber optic TOAD signal and the PDV record.



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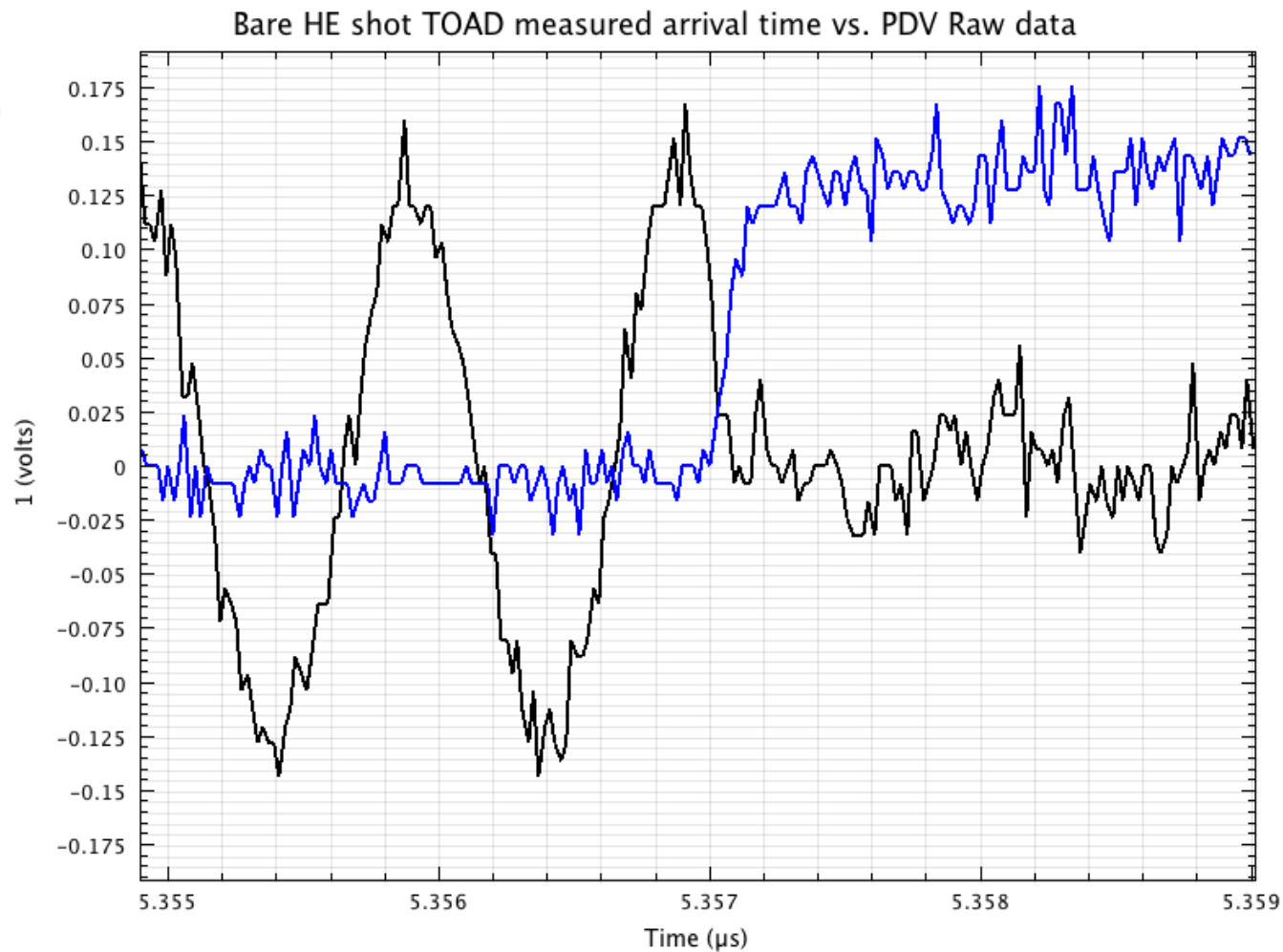
# TOAD measured arrival time vs. PDV, with time corrections applied.



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Slide 9

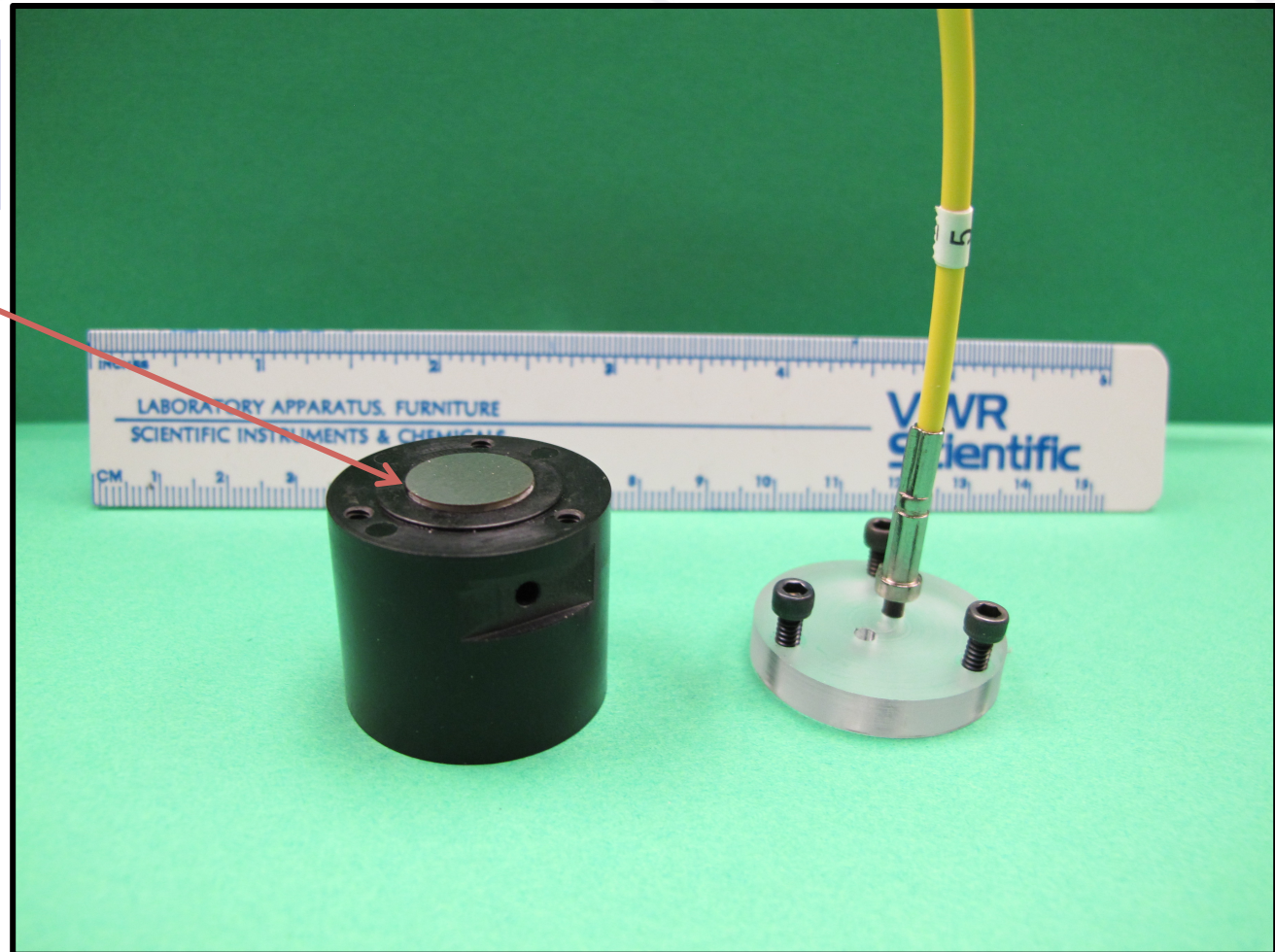
# TOAD vs. PDV raw data.



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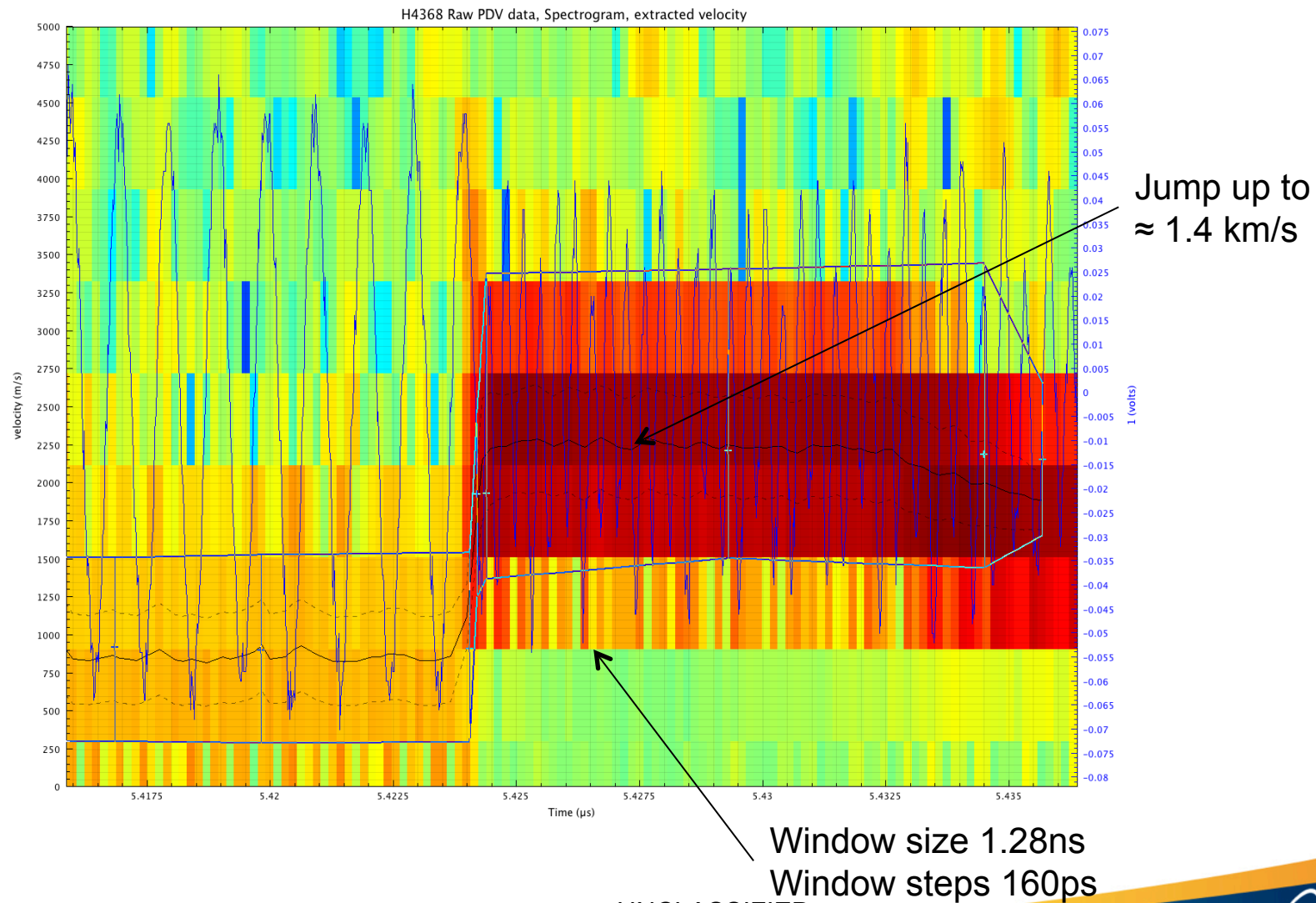
# .010 inch Stainless steel Shim disks was glued to booster pellet.

McMaster-Carr part # 2895T51  
Type 302/304 Stainless Steel  
Shim Disc 1/2" Diameter,  
.01" Thick



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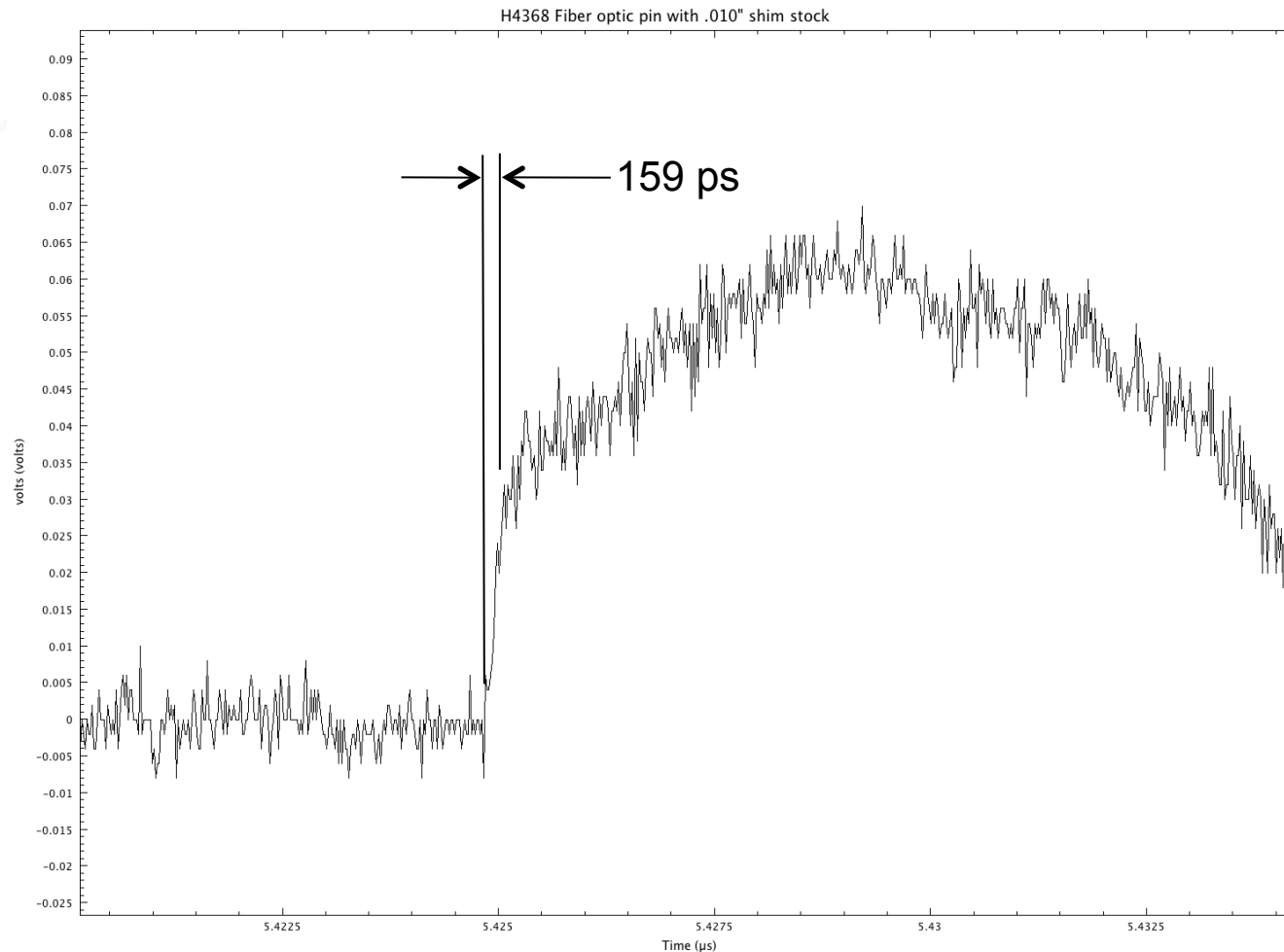
# PDV Data with .010" shim stock



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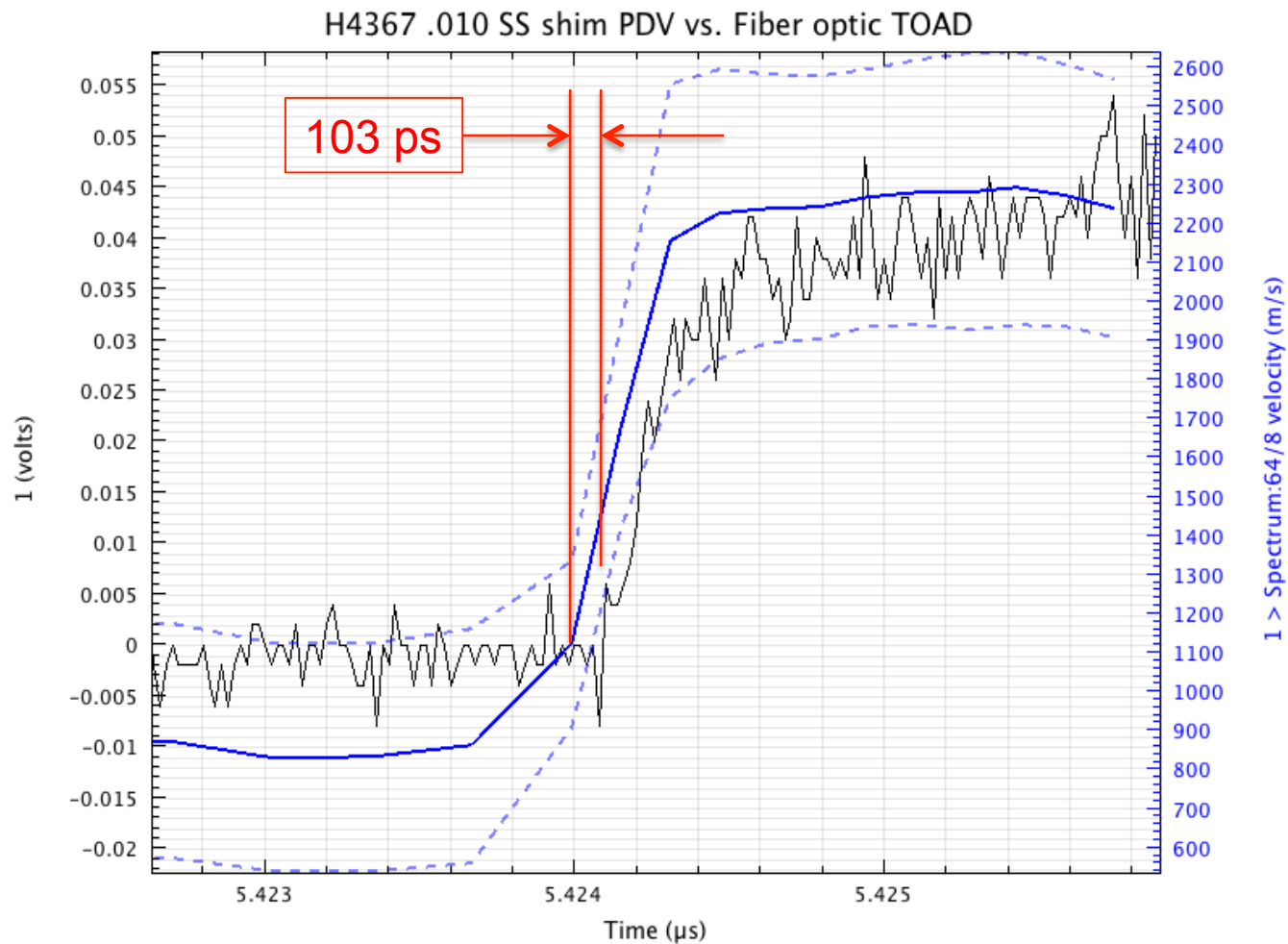


# Fiber Optic TOAD Data with .010" shim stock



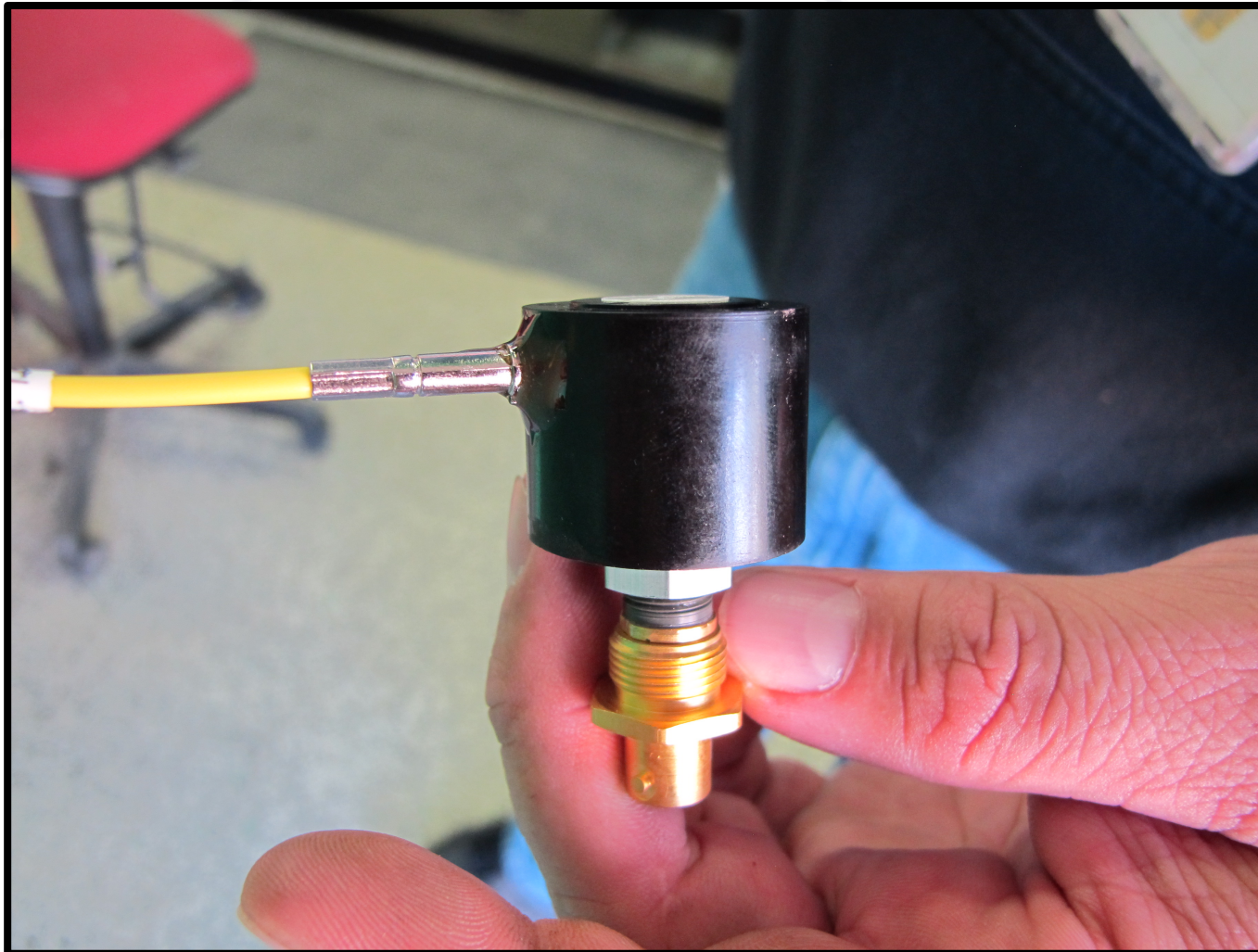
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# TOAD shock arrival time vs. PDV start of motion.



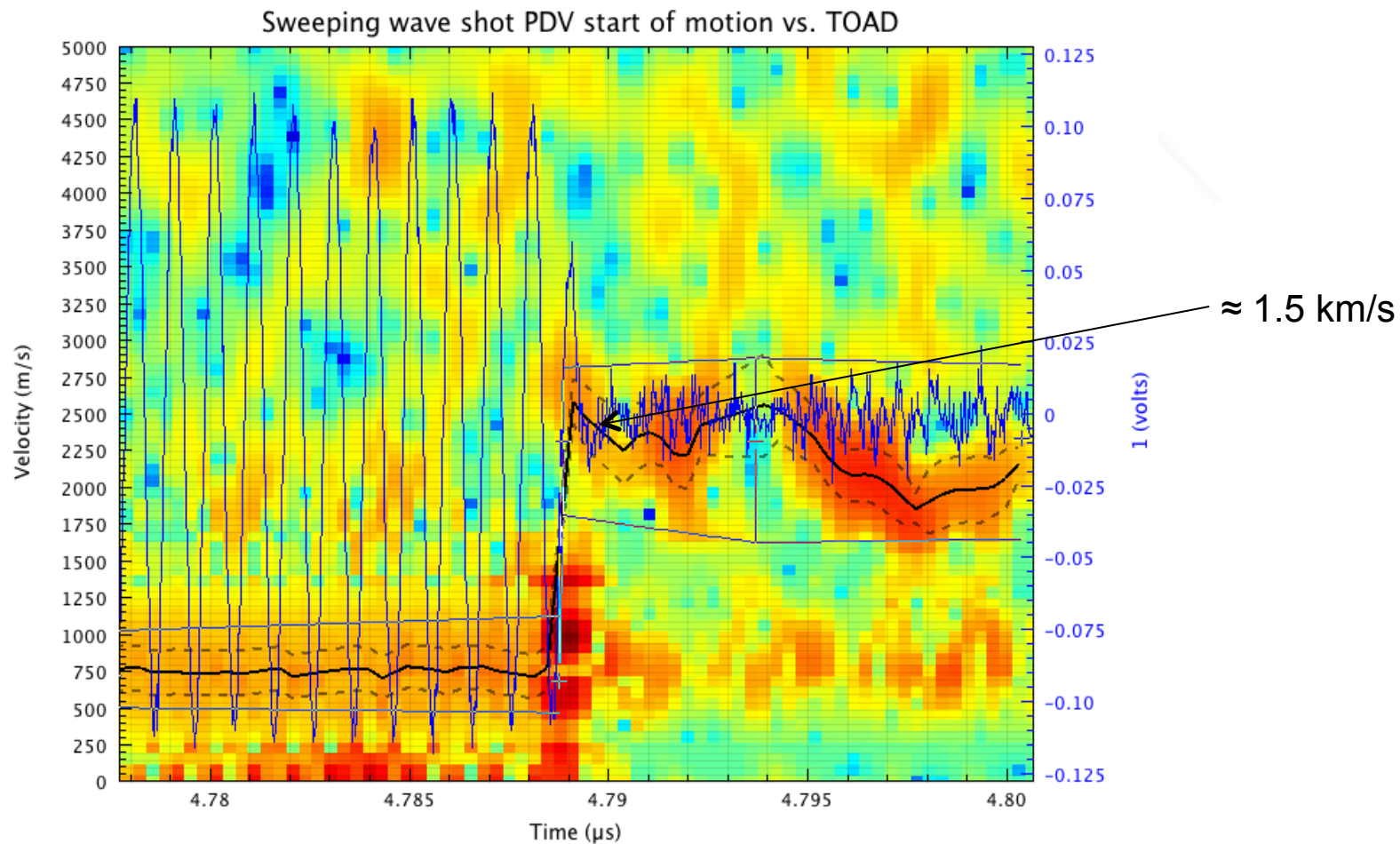
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# Sweeping wave shot on bare HE.



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# PDV sweeping wave results.

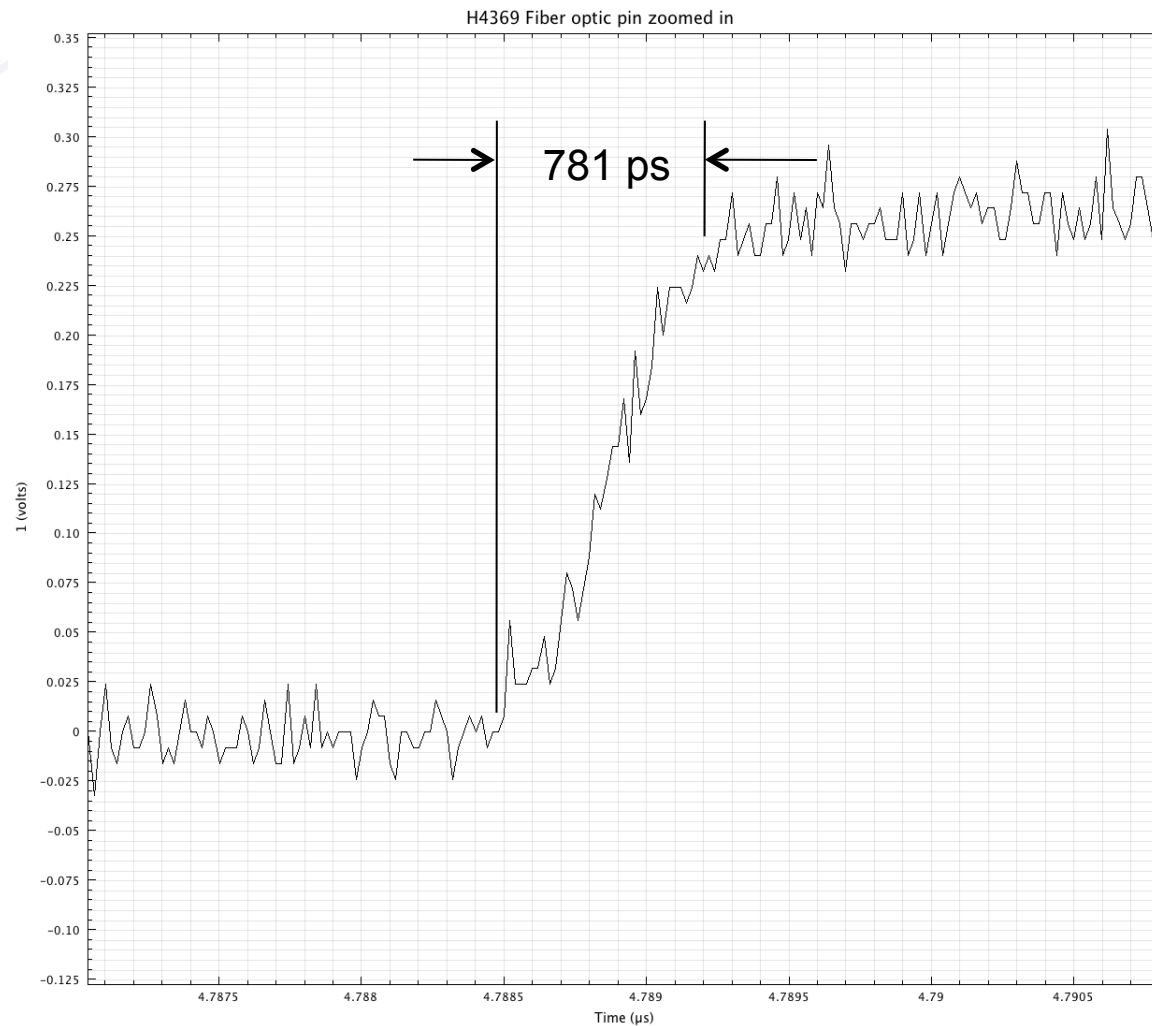


Window size 1.28ns

Window steps 160ps

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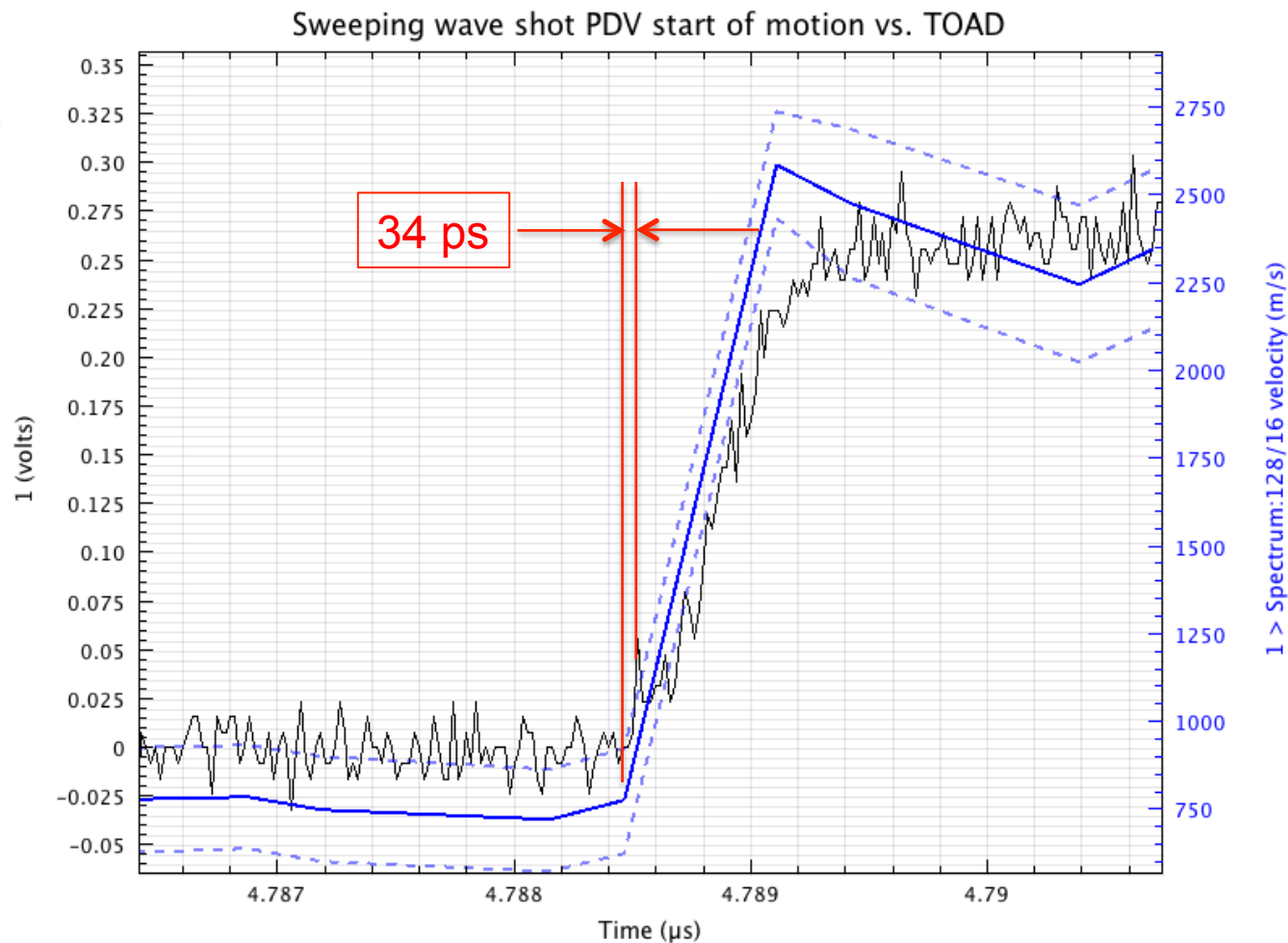
# Fiber Optic TOAD sweeping wave arrival time.



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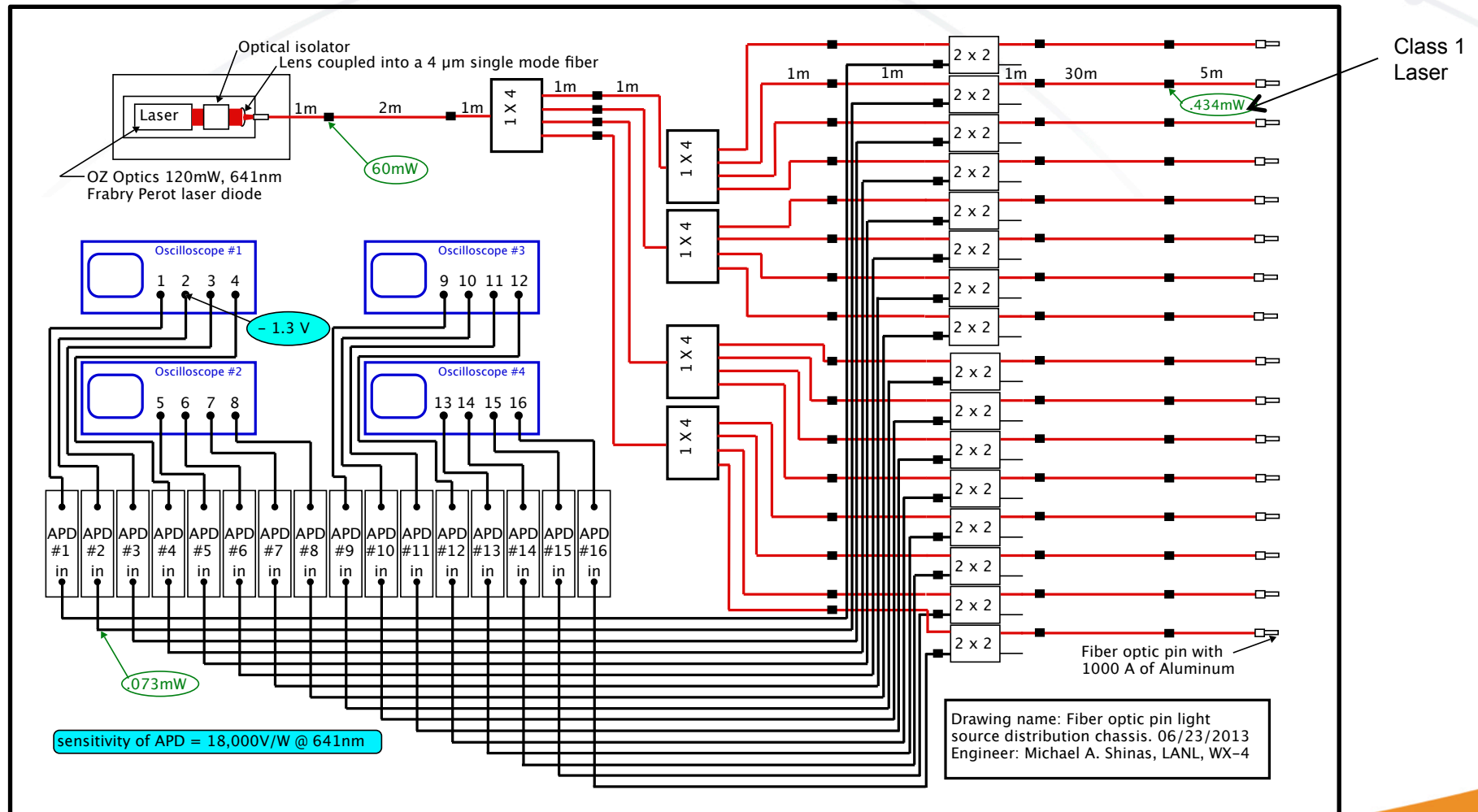


# PDV start of motion vs. the Fiber Optic TOAD shock arrival time.



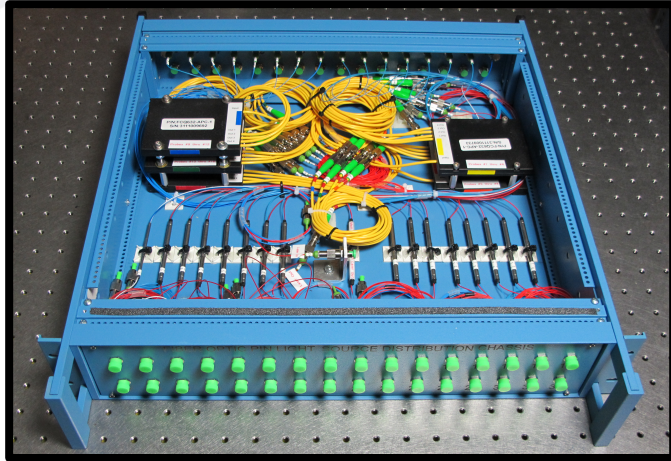
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# 640nm Fiber optic TOAD system.



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# Portable 16 channel TOAD system.



Before the shot it's very easy to check if the fiber optic pins are working.

NSTec APD  
DC-500 Mega Hz

Oz Optics  
60 mW laser

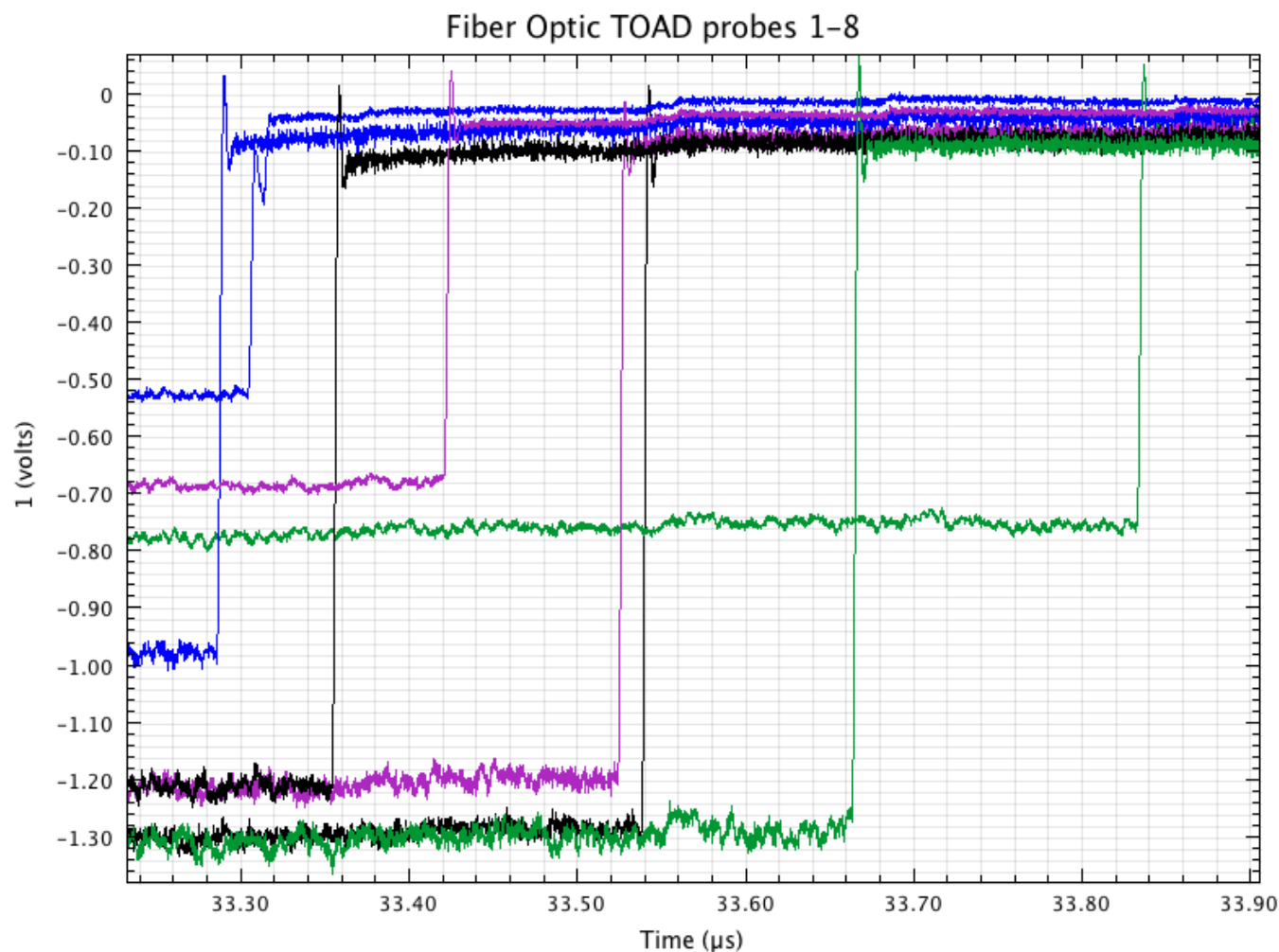
light source  
distribution and  
return light chassis

To save room, one  
rack can be stack  
on the top of the other.

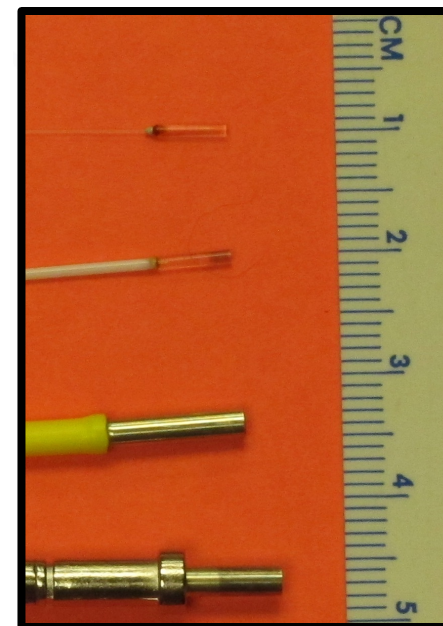
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# Data from the new 640nm TOAD system.



TOAD probes



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# Summary

- The PDV, proved experimental that the disappearance of the light reflected from the aluminum coating corresponds to the arrival of the detonation wave front.
- Demonstrated that the Fiber Optic TOAD will give a time of arrival normal to the HE or as the wave sweeps across the fiber optic pin.
- A Fiber Optic TOAD can measure the arrival of a shock wave through a .010" thick SS shim.
- Designed and build a Class 1 laser portable 16 channel Fiber Optic TOAD system.
- The active area of the fiber optic is very small only  $4.3\mu\text{m}$  and the outer diameter tolerance is  $\pm 0.5\mu\text{m}$ . This will giving you a shock break out time at a very exact location.

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Slide 22